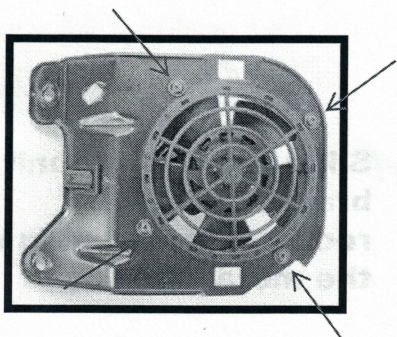


Blower Motor Replacement

For Models R50/R52/R53

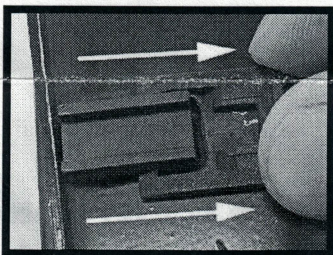
IMPORTANT: Please check your engine cooling fan fuse prior to installation. A blown engine cooling fan fuse will cause both the power steering blower motor and the auxiliary engine cooling fan to fail. For more information, please see **SI M32 01 04**.

1.



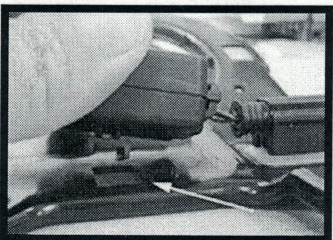
Remove the four screws.

2.



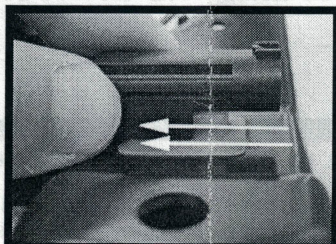
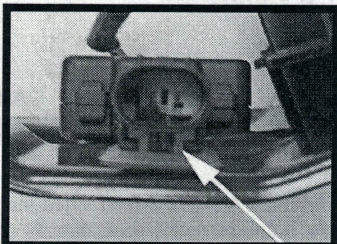
Detach the plastic clip from the bottom of the control unit.

3.



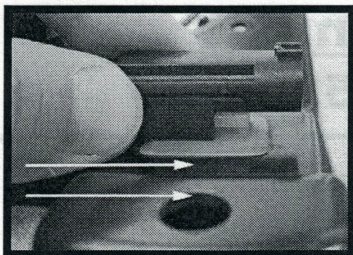
Carefully remove the control unit out of its place.

4.



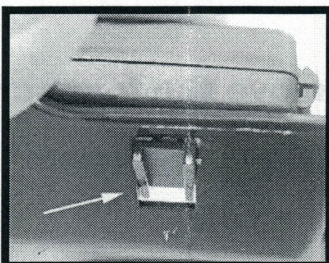
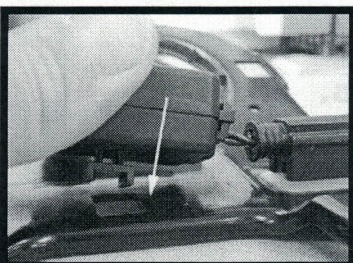
Remove the connector from the white base by using a flat head screwdriver, while pushing the center away from the blower motor.

5.



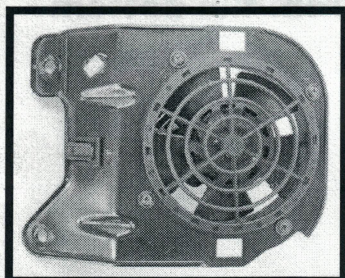
To reinstall the new blower motor, slide the connector back into the white plastic base.

6.



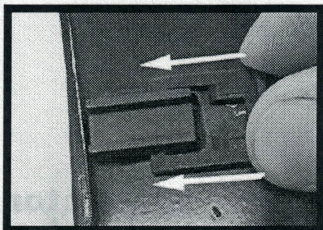
Slide the control unit bracket into the rectangular opening of the metal housing.

7.



Place the metal housing and the blower motor on top of each other. Align the four screw holes. Slowly screw the housing onto the blower motor.

8.



Finally, slide the plastic clip for the control unit into the locked position.

CA-012 Rev 0

CRP Industries Inc. 35 Commerce Drive Cranbury, NJ 08512 USA 609-578-4100 800-526-4066

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